

## Cylinder Services

Parts Not Included

	<b>List (US dollar)</b>	<b>Net (US dollar)</b>
Disassemble Cylinder	35.00	17.50
Clean & Sandblast	79.20	30.00
Bore and Penetrant Inspection	79.20	30.00
Hone for Ring Finish	205.33	95.00
Grind Oversize and Hone to Ring Finish	342.00	175.00
Reface Exhaust Port & Install Plain Studs	105.60	35.00
Reface Exhaust Port & Install Rosan Studs	132.00	45.00
Paint Cylinders	50.00	25.00
Cylinder Assembly – Valve Assembly	79.20	30.00
Cylinder Assembly – Complete Assembly	105.20	60.00
Install Valve Seats	135.00	45.00
Reface Valve Seats and Blue Seat	79.20	30.00
Install and Ream Guides	135.00	45.00
Remove Old and Install New Rocker Shaft Bushings	79.20	30.00
Grind Valve	25.00	12.50
Cylinder Repair – Minimum hourly Rate is ½ hour	160.00/hr	80.00/hr

**J & J Air Parts, Inc.**

430 North Bryant St. – Pleasanton, TX 78064 – Phone: (800) 527-1270, (830) 569-3892

[www.jjairparts.com](http://www.jjairparts.com)

### Cylinder Barrel Restoration Services

	List (US dollar)	Net (US dollar)
Channel Chrome Only	265.00	200.00
Nickel Only	392.00	250.00

### Cylinder Head Restoration Services

	List (US dollar)	Net (US dollar)
TCM Cylinder Welding – (all models except classes 60 and 61)	448.80	160.00
Lycoming- All Models	448.80	160.00

\*\*\*SPECIAL COMBO SERVICE PRICE: WELD (EXCEPT 60 & 61) AND NICKEL PLATE ONLY: \$305.00

Important Notice: Dimensional changes to the cylinder barrel may occur as a result of welding repair. Should the cylinder barrel dimensions go out of service limits, restorations to new limits can be achieved by one of the above barrel services.

#### Inspection and Handling Charge

Components which are deemed to be non-repairable (reject) by J & J Air Parts, Inc. standards will be subject to the following handling and inspection charges:

Cylinder	30.00	30.00
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